CONSTRUCTION PRODUCTS DIVISION

W. R. GRACE & CO., 62 WHITTEMORE AVENUE, CAMBRIDGE, MASSACHUSETTS 02140 617-876-1400

May 9, 1973



Mr. Robert Kuphal Air Pollution Control Department of Inspection City of Minneapolis 220 Grain Exchange Minneapolis, Minnesota 55415

Ref: W. R. Grace & Co.

Construction Products Division

1720 Madison, N.E.

Minneapolis, Minnesota 55413

Subj: Permit to Operate

Dear Mr. Kuphal:

During the past eighteen months W. R. Grace & Co. (Grace) has done considerable work at reference facility to place all sources of emission in compliance with the Minnesota Pollution Control Agency Rules and Regulations.

In September 1971, Grace installed a fabric filter (bag house) on its perlite expanding furnace at a cost of \$26,100. Plans for this installation were examined and approved for installation July 10, 1971 by Mr. Robert L. Lines of the Air Pollution Control Division. In October 1972, Grace completed the installation of control devices on its two vermiculite expanding furnaces at a total cost of \$152,500. Plans and specifications for this abatement program were approved May 16, 1972 by Mr. Robert L. Lines



Since reference facility is in compliance with all regulations of the Minnesota Pollution Control Agency, Grace requests that the City of Minneapolis Air Pollution Control Division issue Certificates of Operation, or Permits to Operate the above mentioned equipment and control devices. Certification by the controlling agency is also necessary if Grace is to take advantage of any tax incentives available in the State of Minnesota.

Very truly yours,

Frederick W. Eaton Project Engineer Pollution Control

FWE:h11

cc: Mr. Tibor Kosa, Chief Engineering and Enforcement Section Minnesota Pollution Control Agency 717 Delaware, S.E. Minneapolis, Minnesota

O. M. Favorito, Counsel

W. R. Grace & Co.

D. E. Nyvold, Plant Supt. W. R. Grace & Co.

Minneapolis

XC10LIJE CI/ISIOA

CVEN

FURNACE

5/14/73

furnaces

LOCATION 1720 PALISEN ST. 1. F

TYPE

ALKALUIK FV 5 HP

DEPARTMENT OF INSPECTIONS 220 GRAIN EXCHANGE MINNEAPOUS, MINN , 55415

PLEASE RÉTURN THIS STATEMENT WITH YOUR PAYMENT.

APPLICATION FOR ANNUAL

RATE NO. OF UNITS **T**ÄUDMA 10 00 10-00 1 10 00 1000 4 10 3 101 00 40 00 TOTAL ALBUMT BUE

XXXX OUN AIR POLLUTION OPER.

The undersigned hereby makes application for annual permit as herein specified and agrees to maintain and operate such equipment in accordance with the Minneapolis Ordinance and further declares that all the facts stated in this application are true and correct.

ZONDLITE DIVISION W. E. GRACE & CO 1720 PADISON ST. HE MPLS F11.1 55413

Operating Permit for

SIGN Zandes Consider the Control of the Sign of the Si